

CILICON⁺

EDGE Box4

User Manual

1.0mL/2.0mL Disposable



Specifications

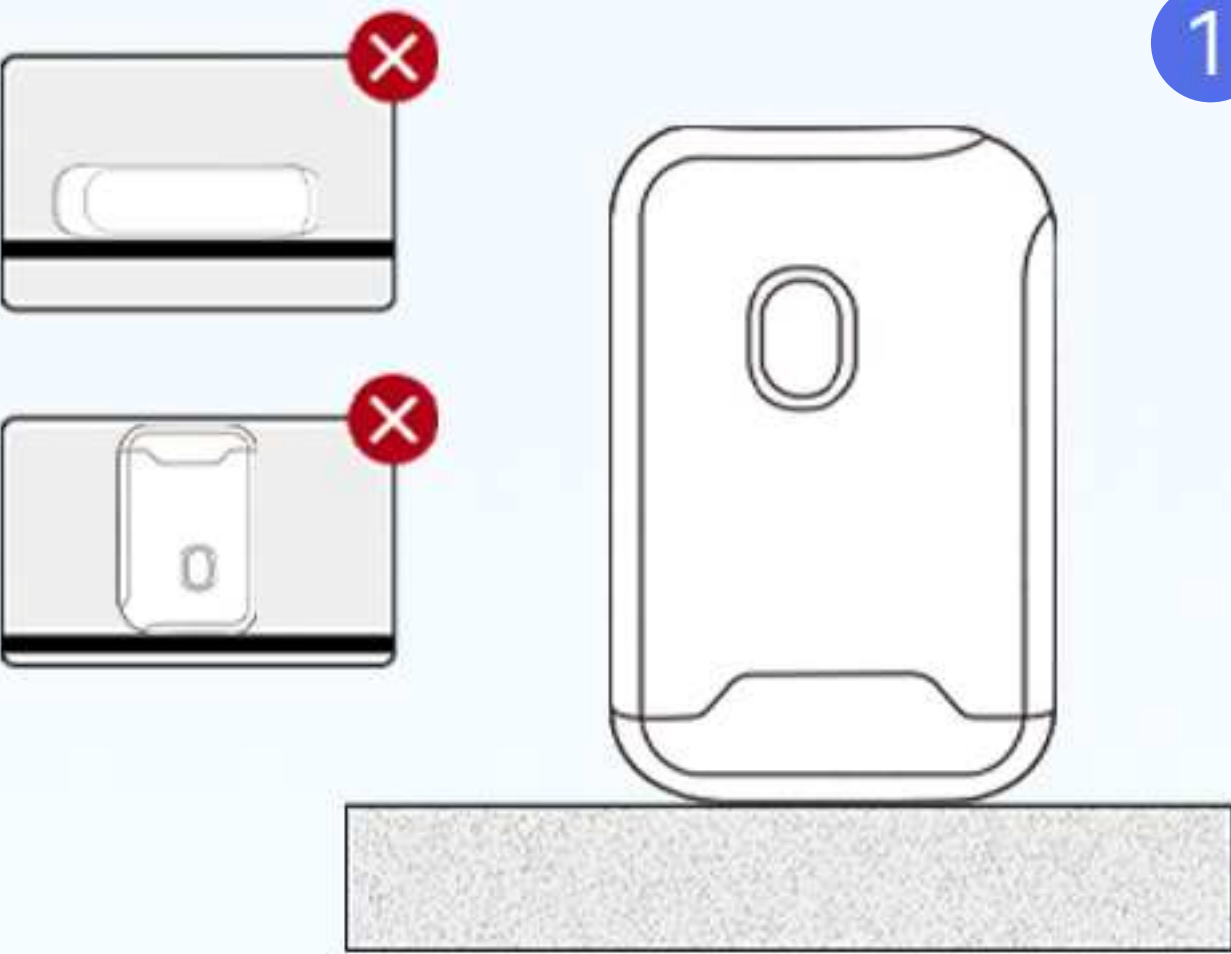
Dimension(mm)	74.0H*40.7W*16.7D
Tank Material	Food Grade PCTG
Central Post	Medical-Grade SUS316L Stainless Steel
Battery Housing	PC
Output Power	8.64W
Resistance	1.5Ω
Battery Capacity	280mAh
Charging	USB Type-C
Activation	Inhale Activated
Tip Type	Snap In



Filling Instruction

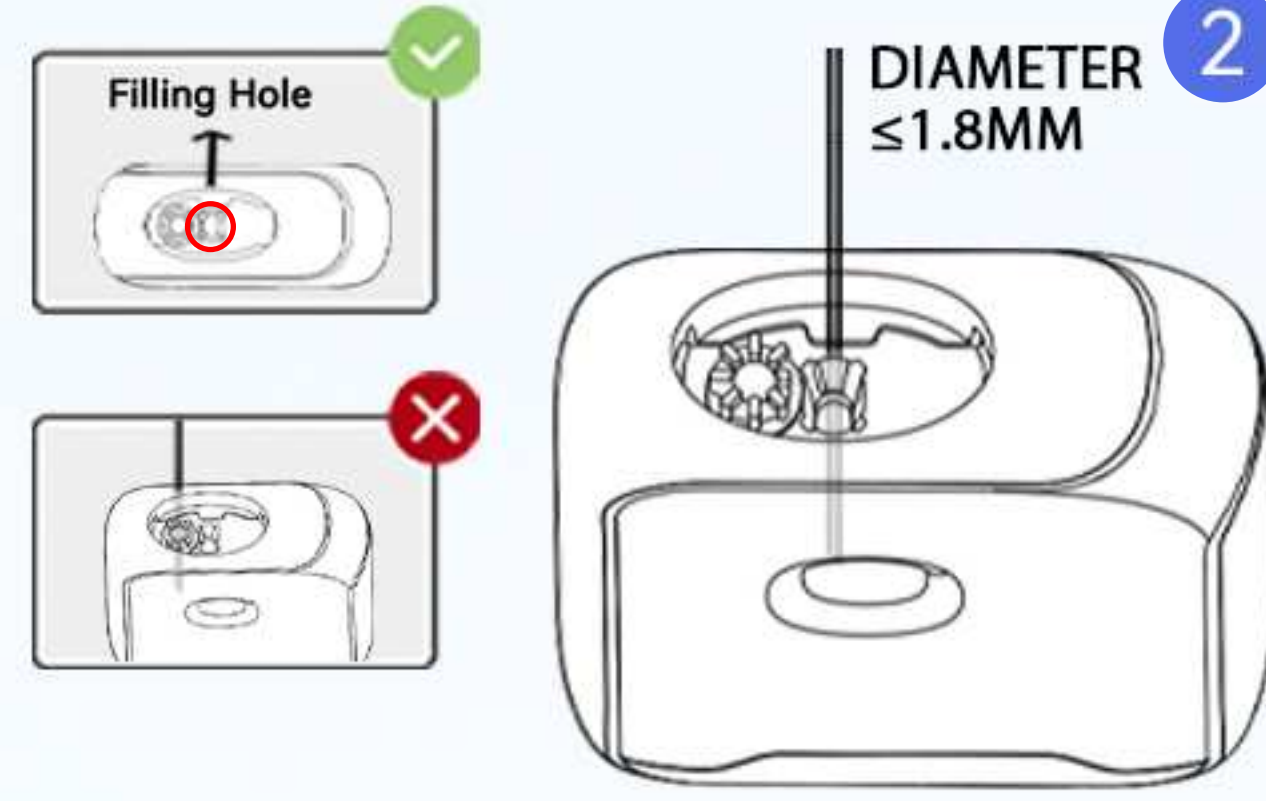
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1



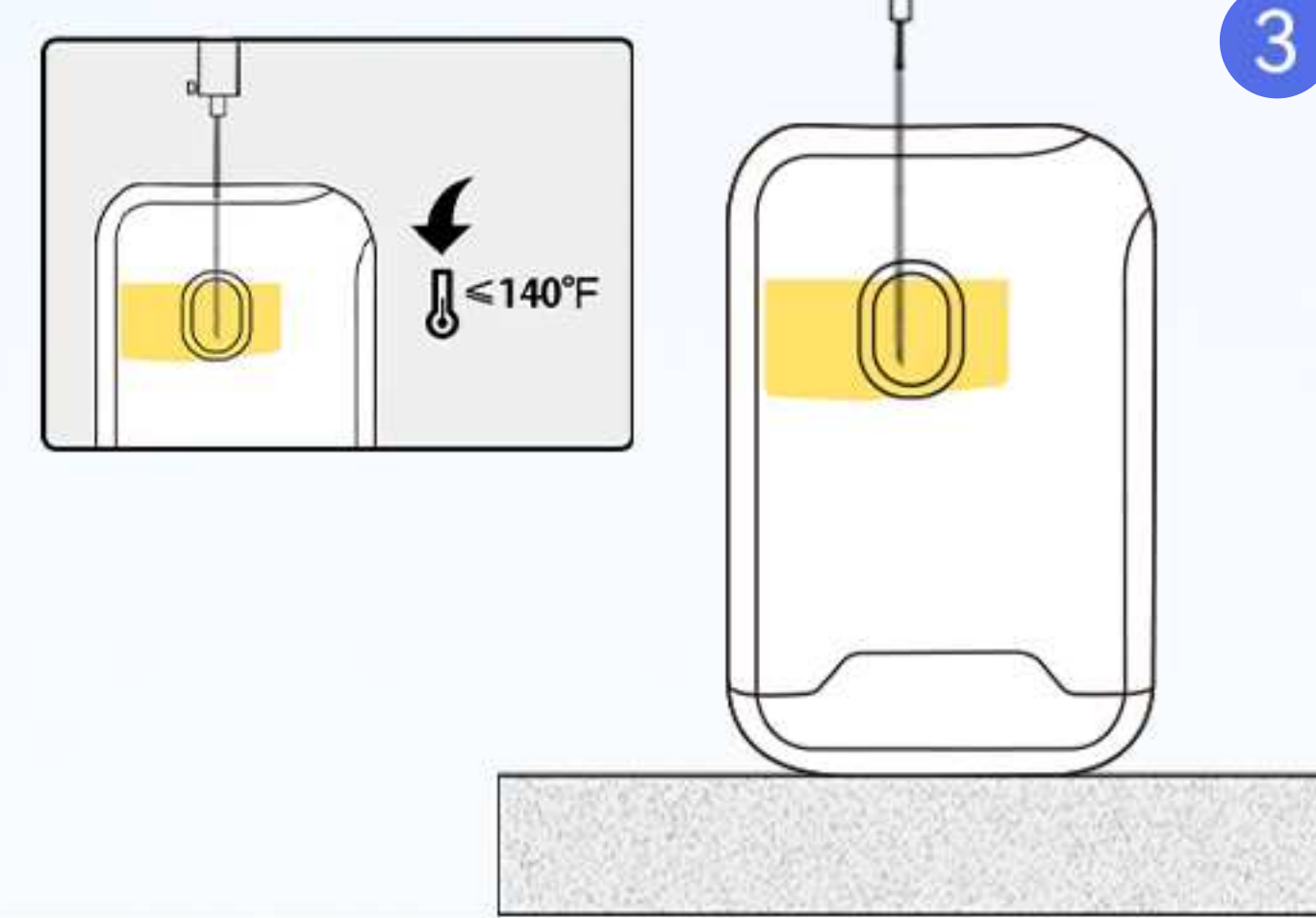
- Unpack the device, and make sure it is vertically upright with the tray.

2



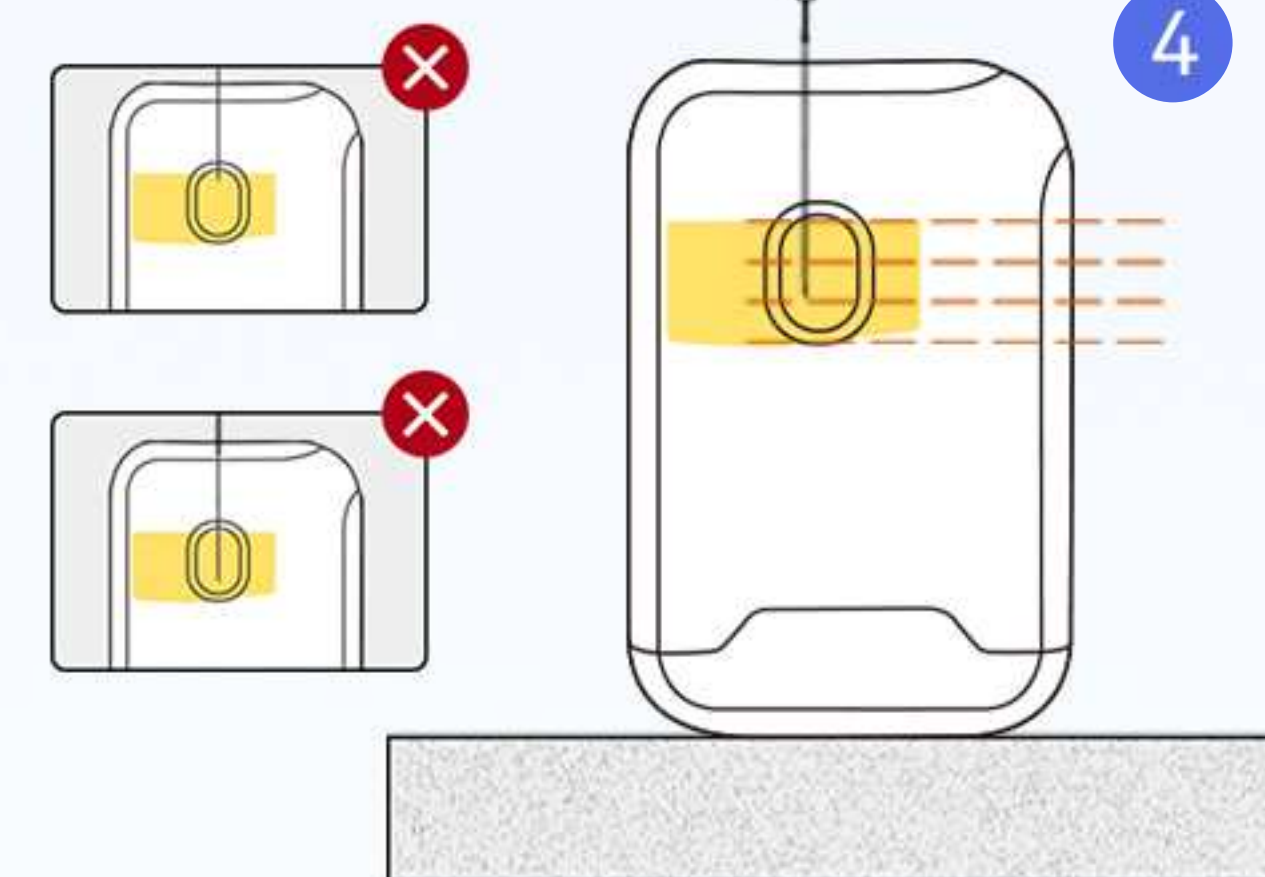
- Do not unplug the silicone cap when filling the oil.
- Insert the needle vertically into the filling hole, and do not insert it into the central post.
- Make sure the needle diameter is $\leq 1.8\text{mm}$.

3



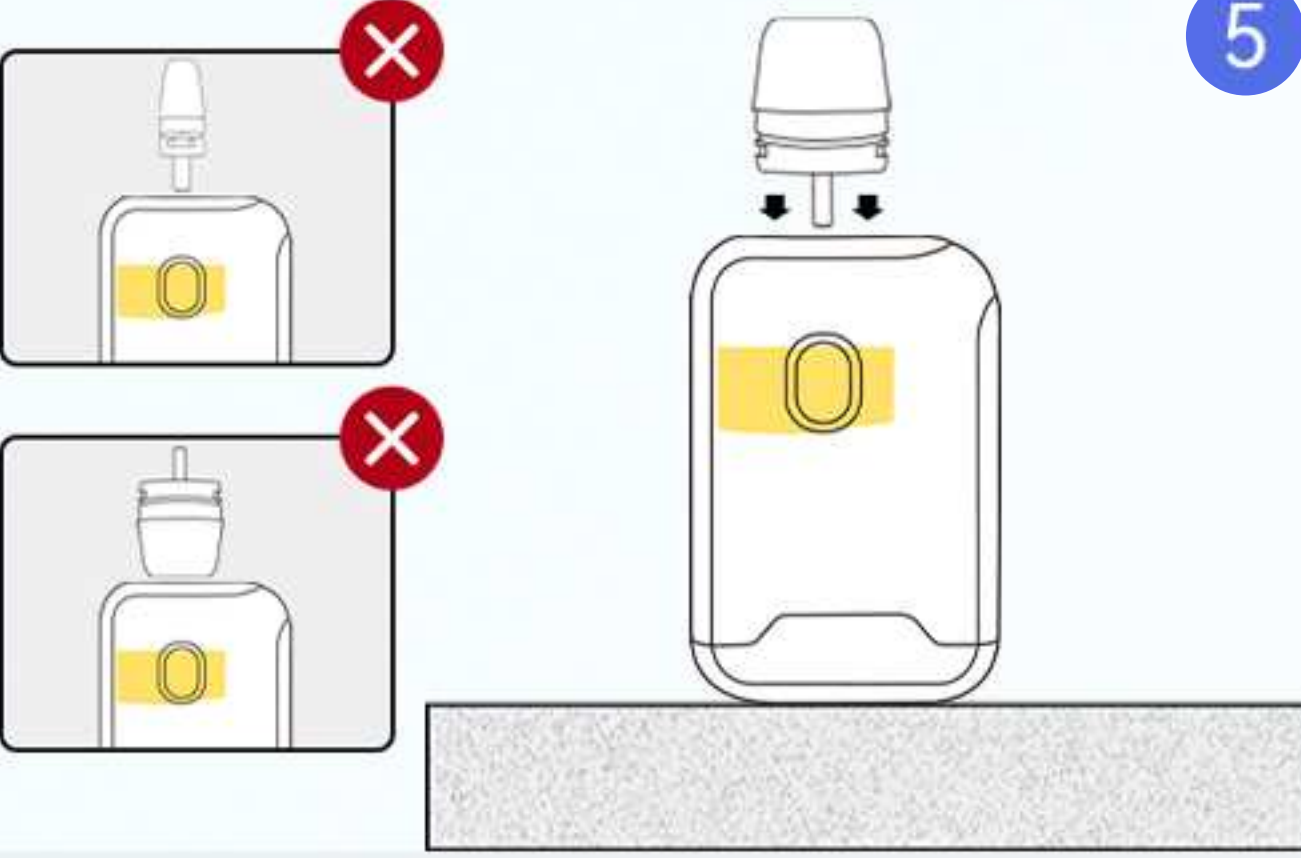
- The output temperature must be under 140°F .

4



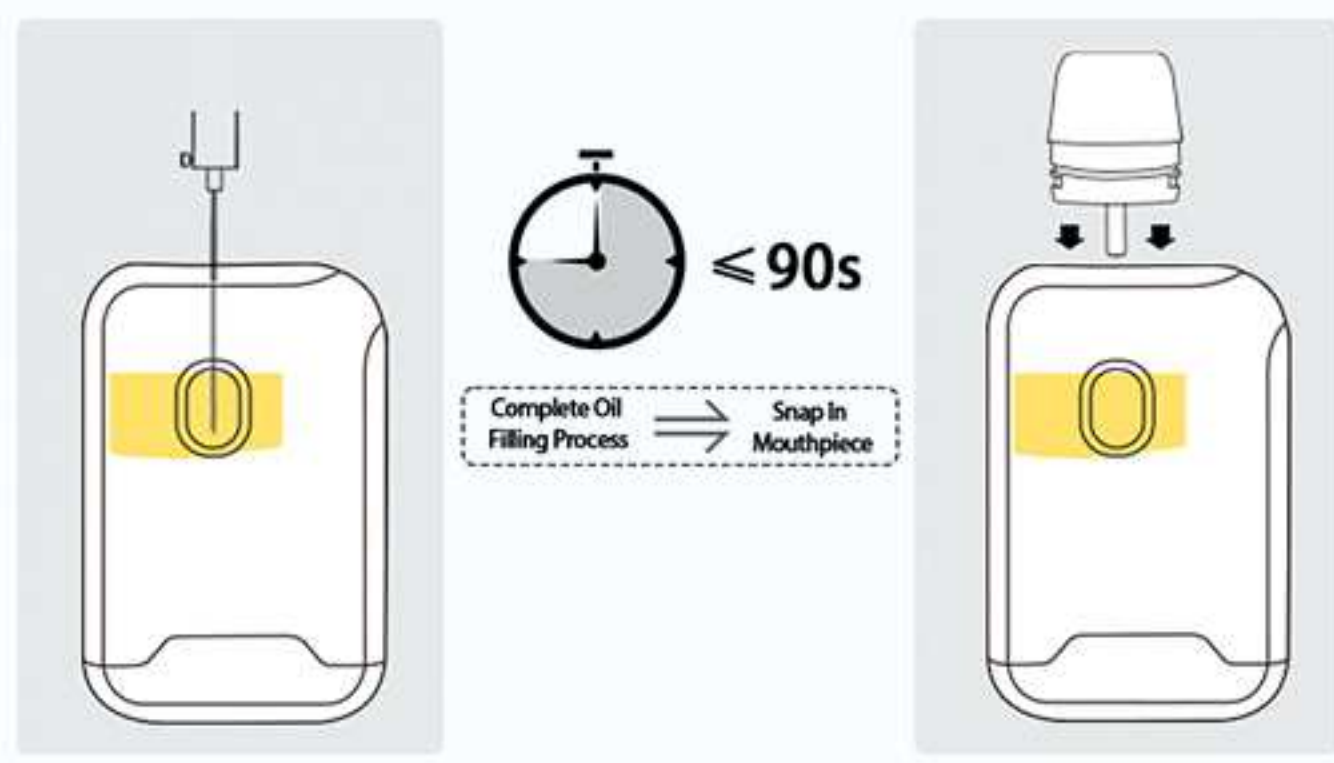
- The length of the needle is 2/3 of the height of the oil tank.
- Avoid the needle touching the bottom of the oil tank
- Fill in 0.95-1.0mL / 1.95-2.0mL for this device.

5



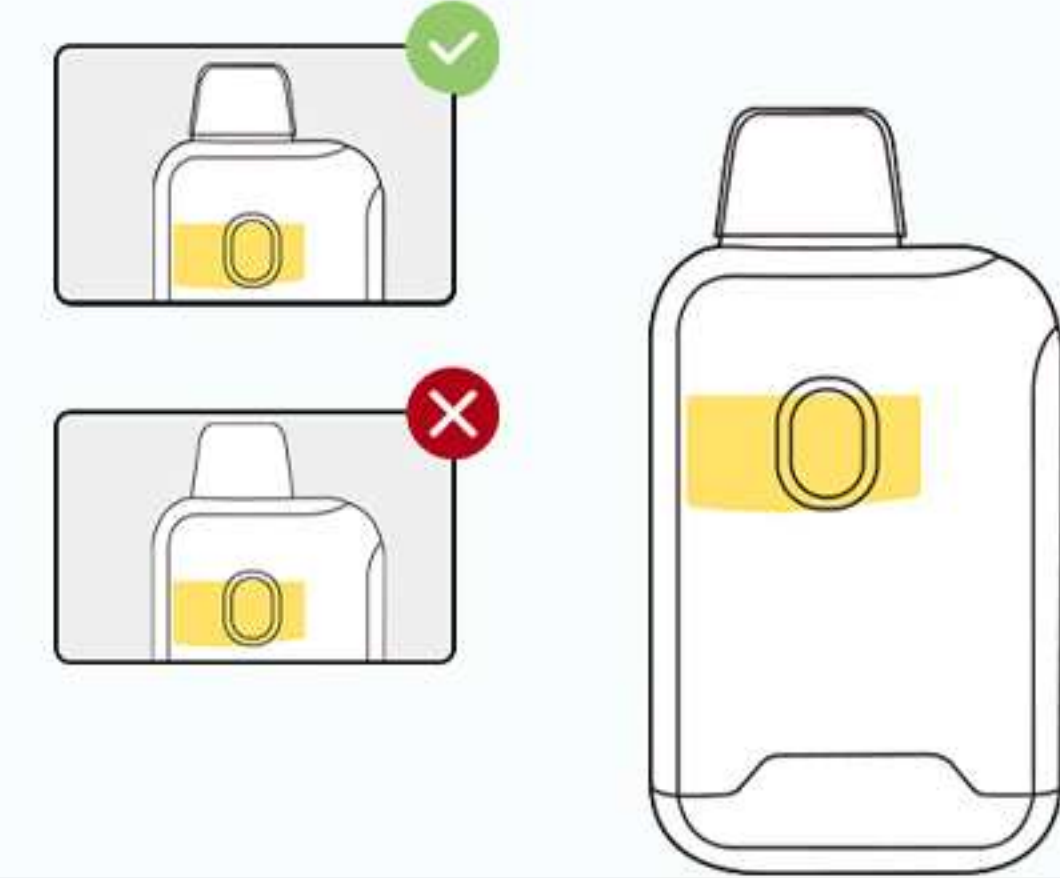
- When snapping in the mouthpiece, it should be vertical to the device and forced evenly.
- Ensure that the clasps on both sides are securely fastened.

6



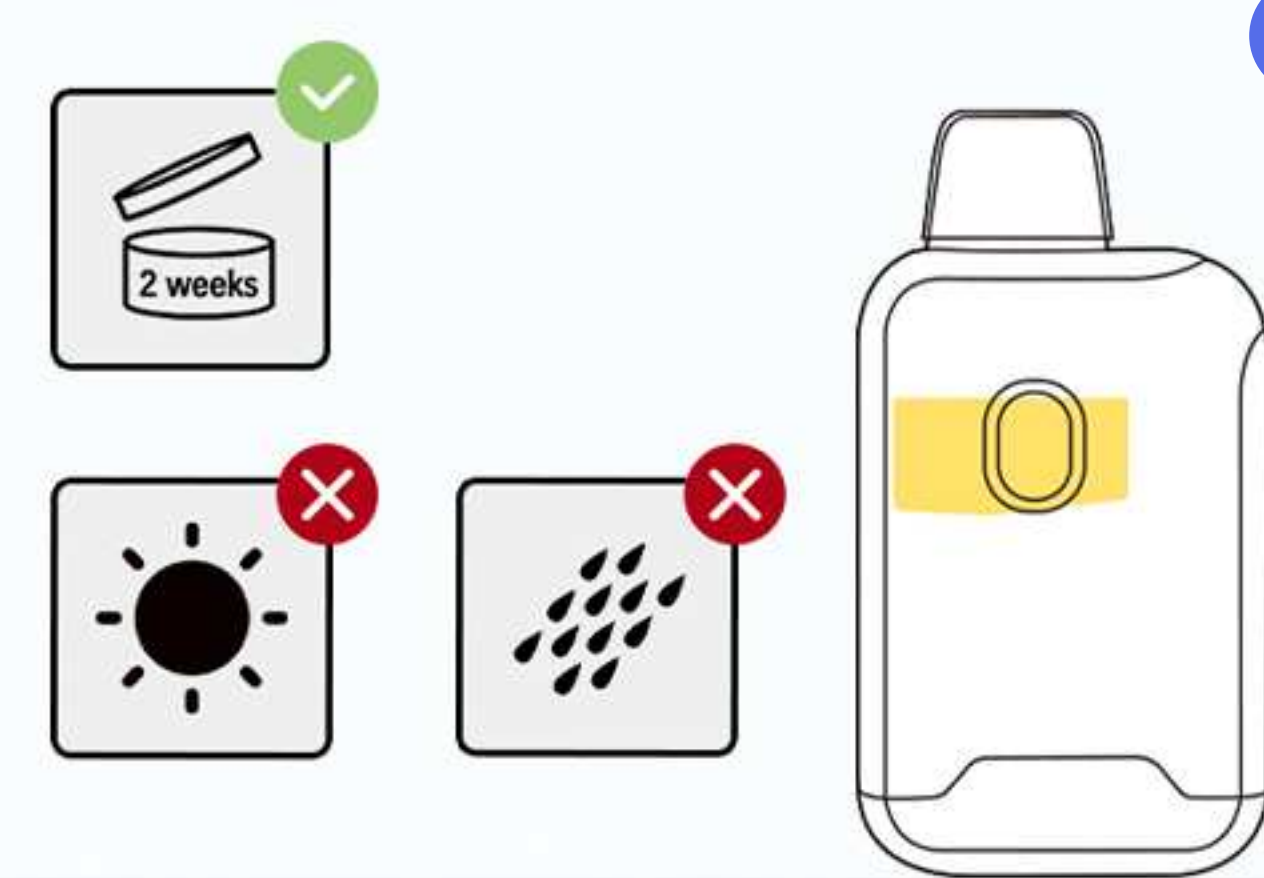
- Complete the snapping process within 90s after filling the oil.

7



- Ensure the silicone cap is on the mouthpiece after completing the filling process.
- Wait 4 hours before use.

8






- Store the device in a dry, cool place that avoids sunlight.
- After unpacking the product, finish it within 2 weeks for the best taste.

For bulk filling and capping, it is recommended to use specialized tools and jigs to ensure precision. Contact us if needed.

Operating Instructions



Category	Function	Instruction	Screen Display	Remarks
Operation	Start	 Inhale	Puff Duration	Screen displays puff time in seconds and icon  when working.
	Charging	 Plug in	Battery Level	Screen displays 100% when fully charged and stays on for 10s.
Other Functions	Overdose Protection (A puff $\geq 8\pm 1s$)		P1	Device stops output, displays P1 for 2s, then screen turns off.
	Low Voltage Protection		0%	Device stops output, displays 0% for 2s, then screen turns off.
	Short-Circuit Protection		P2	Device stops output, displays P2 for 2s, then screen turns off.



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